



ROLL FORMING MACHINE

20 Swg. (1MM) Roll former complete

with Pittsburgh Lock Roll & 3 Phase Electricals



Principally used for joining sheet metal at right angles on straight runs, the machine comes complete with Pittsburgh rolls. Auxiliary shafts are fitted as standard, onto which double seam rolls can be fixed, When the flanging attachment is used with the machine (as illustrated) this makes possible the forming of round bends.

The machine is capable of forming a maximum of 1 mm (20g.)

PITTSBURGH CLOSED PITTSBURGH

Material thickness 0.5 - 1 mm (20 - 26g)

Material used - 25 mm (1 in)

Pocket depth - 10 mm (3/8 in)



CLOSED DOUBLE SEAM

Material thickness 0.4 - 0.7 mm (22 - 28g)

Material used - 25 mm (1 in)

Seam width - 10 mm (3/8 in)

APPROXIMATE DIMENSIONS:-

LENGTH:	2 in (1067 mm)
WIDTH:	20 in (508 mm)
HEIGHT:	2 in (1067 mm)
WEIGHT:	Approx 115Kg
MOTOR:	1 HP (0.75kw)
CAPACITY:	20g (1 .00 mm)
MAXIMUM OF FLANGE:	7 mm



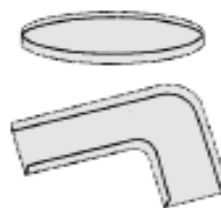
FLANGING ATTACHMENT

POWER FLANGING SPECIFICATIONS

Max Sheet Thickness in Mild Ste 1.6mm(16g)

Min Corner Radius 50mm(2in)

Forming Speed 3 m / min



Extra accessories:

Flanging Attachment, Double Seam Rolls, Drive cleat Rolls, Right Angle Flange Rolls,