



ROLL FORMING MACHINE

16 Swg.(1.6MM) Roll former complete

with Pittsburgh Lock Roll & 3 Phase Electricals

Principally used for joining sheet metal at right angles on straight runs, the machine comes complete with Pittsburgh rolls. Auxiliary shafts are fitted as standard, be fixed. onto which double seam rolls can be fitted



PITTSBURGH CLOSED PITTSBURGH

Material thickness 0.8 -1.6 mm (22 -16g);
Material used - 32 mm (1/16 in)
Pocket depth -13 mm (1/2 in)



AUXILIARY FORMING ROLLS

DOUBLE SEAM CLOSE

Material thickness 0.8 -1.2 mm (22 - 18g)
Material used - 32 mm (1/16 in)
Seam width -13 mm (1/2in)



DRIVE CLEAT

Material thickness 0.5 -1 mm (26 - 20g)
Material width - 54 mm (2.1/8 in)
Cleat width - 29 mm (1.1/8 in)



PLAN SEAM

Material thickness 0.7 -1 mm (22 - 20g)
Material used -11 mm (7/16 in)
Seam width -10 mm (3/8 in)



RIGHT ANGLE FLANGE

Material thickness 1 -1.2 mm (20 - 18g)
Material used -11 mm (7/16 in)
Flange height -11 mm (7/16 in)



STANDING SEAM

Material thickness 0.7 -1.2 mm (22 - 18g)
Material used - 54 mm (2.1/8 in)
Seam height -19 mm (3/4 in)



SPECIFICATION

LENGTH: 1455 mm WEIGHT: Approx 250kg
WIDTH: 615mm MOTOR: 2 HP (1.5kw)
HEIGHT: 1000 mm

Extra accessories:

Flanging Attachment, Double Seam Rolls, Drive cleat Rolls, Right Angle Flange Rolls, Plain Seam Rolls, Standing Seam Rolls