

## DOUBLE COLUMN PRESSES



Heavy duty double column press with adjustable stroke suitable for punching embossing, deep drawing work, body rigid casted double column mounted on heavy cast iron legs reinforced with tie bars equipped with balancing fly wheel, drive gears required A.C. 400/3/50 electric motor, starter and foot operated clutch :

Capacity in tons	10	20	30	50
Bed Area(L&B)	280x330	355x405	415x460	460x510
Bed to ram	200	250	280	315
Crank shaft dia.	63	80	90	100
Stroke	50	63	75	100
Hole in ram for dia clamping	25	32	32	32
No. of strokes P.M.	60	60	55	50
Motor power required in H.P.	2	2	3	4
App. weight in Kgs.	800	1300	1600	2200
Capacity in tons	75	100	150	200
Bed Area(L&B)	510x560	560x610	635x685	710x800
Bed to ram	330	380	430	450
Crank shaft dia.	125	152	178	190
Stroke	115	127	127	125
Hole in ram for dia clamping	38	38	51	51
No. of strokes P.M.	45	35	35	35
Motor power required in H.P.	5	7.5	7.5	10
App. weight in Kgs.	3200	4500	6500	8500