



BENDING ROLLERS (POWER DRIVE)



Motorised plate bending rollers equipped with three rollers "Pyramid" type having one end bearing of the top vertically adjustable roll can be pulled out and swung down for withdrawing formed pipes and cylinders, driven by reduction gears with suitable AC 44/03/50 electric motor, starter & belt:

Bending Cap. in M.S. (MM)	Top Roll Dia.(MM)	Bottom Roll Dia.(MM)	Motor (HP)
1250 x 3	100	90	2
1250 x 6	125	105	3
1250 x 10	150	125	5
1250 x 12	175	140	7.5
1250 x 16	190	150	7.5
1250 x 20	200	160	10
1250 x 25	240	200	15
1500 x 3	115	100	3
1500 x 6	140	115	5
1500 x 10	160	135	7.5
1500 x 12	180	150	7.5
1500 x 16	200	160	10
1500 x 20	215	170	12.5
1500 x 25	250	215	20
2000 x 3	130	105	3
2000 x 6	160	135	5
2000 x 10	185	150	7.5
2000 x 12	205	165	10
2000 x 16	215	175	12.5
2000 x 20	230	190	15
2000 x 25	275	230	25
2500 x 3	150	125	5
2500 x 6	175	150	7.5
2500 x 10	200	170	10
2500 x 12	230	180	15
2500 x 16	240	200	20
2500 x 20	260	215	20
2500 x 25	300	260	30
2500 x 32	375	325	40
2500 x 42	400	350	50
3000 x 3	175	150	7.5
3000 x 6	200	170	10
3000 x 10	240	200	15
3000 x 12	260	220	20
3000 x 16	275	225	20
3000 x 20	290	250	25
3000 x 25	330	280	40
3000 x 32	400	350	50
3000 x 42	430	380	80